

## **Bung King Installation Instructions**

**Product: 2024–Current Bagger Highway Peg Crashbar** 

## **Installation Steps:**

### 1. Remove Factory Crash Bar (if equipped):

- 1. Begin by removing the factory shroud around the radiator to access the upper engine guard mounting bolts.
  - The shroud is retained by four rubber isolators and can be removed by pulling it directly forward.
  - Tip: Work one corner at a time for easier removal.
  - Best performed with the **bike on the ground** so the front wheel can be turned for added clearance.
- 2. Once the shroud is removed, **loosen** the two **1/4"-20 bolts** securing the **upper mount** of the OEM crashbar.
  - These are slotted, allowing the bar to be lifted off without fully removing the bolts.
- 3. Next, **remove** the two **3/8"-16 bolts** from the lower mounts to fully detach the factory crashbar.
- 4. After removing the bar, go back and remove the two upper 1/4"-20 bolts from the frame.

## 2. Install Bung King Crashbar:

- 1. **Position the Bung King crashbar** so the upper mounting tabs align with the frame.
- 2. Using the **supplied 1/4"-20 bolts and small washers**, thread them into the upper mount tabs.
  - Do not fully tighten yet—leave these bolts loose until lower mounts are in place.
- 3. Install the **lower mounting bolts and spacers** as follows:
  - Primary (left) side: Use the larger diameter / shorter spacer and the shorter 3/8"-16 bolt.
  - Exhaust (right) side: Use the smaller diameter / longer spacer and the longer 3/8"-16 bolt.
  - Each spacer goes between the crashbar and the OEM engine guard mount.

# 3. Final Tightening:

- 1. Once all four mounting bolts are installed and properly aligned:
  - Apply blue Loctite to each bolt.
  - o Tighten all bolts securely using the appropriate tools.

### **Notes:**

- Double-check all fasteners after the first ride.
- Periodically inspect for tightness and spacer alignment.