



Front Highway Crash Bar Installation Instructions

2004 and Up Sportster Models

Tools Needed:

- Wrench set
- Torque wrench
- Blue Loctite (optional)

Step 1: Prepare the Frame

- For **mid-control Sportster models** (2004 and up), locate the front control mounts where the crash bar will be attached.
- If there are any **bolts holding wire clips** in place, remove them to clear the mounting area.

Step 2: Position the Crash Bar

- Slip the **crash bar** into position, aligning it with the mounting points on the frame.

Step 3: Apply Blue Loctite and Torque

- For added security, apply **Blue Loctite** to the threads of each bolt

Step 4: Attach the Crash Bar

- Use the **supplied hardware** to secure the crash bar to the frame, start all bolts before tightening them fully.
- Tighten the bolts to a torque specification of **30-35 ft-lbs**.